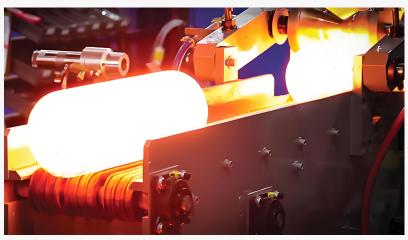


Revolutionary Induction Billet Forge Furnace Transforms Heating Process for Aluminum, Copper, and Steel

Next-Generation Induction Billet Heating System Revolutionizes Metal Manufacturing Industry

NY, UNITED STATES, November 11, 2025 /EINPresswire.com/ -- HLQ Induction Equipment Co., Ltd, a globally recognized leader in advanced thermal processing solutions, today announced the full market availability of its state-of-the-art induction billet forge furnace for heating billets of aluminum, copper and iron steel. This highly versatile and efficient system is engineered to meet the rigorous demands of the modern forging industry, delivering unprecedented speed, precision, and sustainability for manufacturers working with a wide spectrum of metals. The launch marks a significant leap forward in forging technology, empowering businesses to enhance productivity, improve product quality, and significantly reduce their





operational costs and environmental footprint.

The forging industry has long been a cornerstone of manufacturing, producing critical components for the aerospace, automotive, energy, and construction sectors. However, traditional heating methods, such as gas or coal-fired furnaces, present persistent challenges, including low energy efficiency, significant material loss due to scale formation, inconsistent temperature control, and substantial carbon emissions. Addressing these industry-wide pain points head-on, HLQ Induction has refined its technology to offer a superior alternative. The modern induction heating furnace operates on the principle of electromagnetic induction,

generating heat directly within the metal billet itself. This method eliminates the need for an open flame or external heating elements, resulting in a cleaner, faster, and far more controllable process. The precise and localized heating ensures that energy is used only where it's needed, drastically cutting down on waste and creating a safer, more comfortable working environment for operators by minimizing ambient heat.

At the heart of this comprehensive forging solution is the advanced induction billet heater, a component



meticulously designed for optimal performance and reliability. This unit generates a high-frequency alternating magnetic field that permeates the metal billet placed within its coil. The magnetic field induces powerful eddy currents within the billet, and the material's natural electrical resistance to these currents generates rapid, uniform, and precise heat from the inside out—a phenomenon known as Joule heating. HLQ's system features a robust, custom-wound induction coil and an advanced solid-state power supply that allow for instantaneous power adjustments. This ensures that each billet, regardless of its size or material composition, reaches the exact target forging temperature with minimal thermal gradient from core to surface. This uniformity is critical, as it prevents issues like hot spots or cold centers, leading to superior metallurgical properties in the final forged product and significantly extending the life of forging dies. The speed of the process, often heating a billet in minutes or even seconds, dramatically reduces the formation of oxidative scale, saving valuable material and eliminating a costly and time-consuming descaling step.

Building upon this powerful heating core, HLQ has engineered a fully integrated and automated system, the complete <u>induction billet forging furnace</u>. This is not merely a heater, but a turnkey production solution designed for seamless integration into a modern forging line. The system typically includes an automated billet loading mechanism, a conveyor system that guides billets through the induction coil at a precisely controlled speed, and a high-accuracy infrared pyrometer for real-time, non-contact temperature monitoring and feedback control. Upon exiting the furnace, a robotic arm or kicker system immediately transfers the perfectly heated billet to the forging press, ensuring minimal heat loss and optimal process efficiency. The entire operation is managed by a central PLC (Programmable Logic Controller) with a user-friendly HMI (Human-Machine Interface), allowing operators to easily set heating parameters, monitor the process, and perform diagnostics. This high level of automation and intelligent control guarantees repeatable results, batch after batch, minimizing reliance on operator skill and virtually eliminating human error, which is crucial for high-volume, high-precision manufacturing.

The versatility of HLQ's technology is demonstrated by its exceptional performance across a range of different metals. For lightweighting applications in the automotive and aerospace industries, the <u>induction aluminum billet heating furnace</u> configuration is a game-changer. Aluminum alloys have a narrow forging temperature window and are highly susceptible to overheating, which can degrade their structural properties. HLQ's furnace provides the extremely precise temperature control necessary to heat aluminum billets to their optimal plasticity without compromising their integrity. This precision ensures superior grain structure and mechanical strength in critical components like suspension parts, engine blocks, and structural airframe elements.

Furthermore, for applications in the electrical, plumbing, and industrial hardware sectors, the induction copper billet forge furnace delivers unparalleled efficiency. Copper and its alloys, such as brass and bronze, have high thermal conductivity, which can make them challenging to heat evenly with conventional methods. Induction heating's ability to generate heat directly and rapidly within the material overcomes this challenge, ensuring fast cycle times and consistent quality for manufacturing items like valves, fittings, terminals, and high-conductivity electrical components. The speed of the process is particularly beneficial for copper, as it minimizes oxidation and preserves the material's surface quality and electrical properties. The true testament to the system's power and durability lies in its application for ferrous metals. The robust and high-power induction iron steel billet forging furnace is engineered to handle the

The true testament to the system's power and durability lies in its application for ferrous metals. The robust and high-power induction iron steel billet forging furnace is engineered to handle the demanding high-temperature requirements of forging steel, stainless steel, and other iron-based alloys. Capable of heating large-diameter billets to temperatures well over 1200°C (2200°F), this system is the workhorse behind the production of the strongest and most durable components, including crankshafts, gears, axles, and structural steel joints. The uniform heating achieved by the induction process leads to better material flow in the die, resulting in flawless forgings with excellent strength and fatigue resistance, while the reduced scale formation translates directly into higher material yield and lower processing costs.

Cali
HLQ Induction Equipment Co.,Ltd
+86 131 5596 5571
sales@dw-inductionheater.com

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