

Three Reputable Concrete Pump Pipe Manufacturers in China 2026: Advancing Construction Conveying Efficiency

Strengthening Global Infrastructure with High-Pressure Wear-Resistant Pumping Solutions

CALIFORNIA, CA, UNITED STATES, May 21, 2026 /EINPresswire.com/ -- Cangzhou, Hebei, May 2026 — The global construction industry's growing demand for high-rise buildings, large-scale infrastructure, and long-distance concrete conveying is driving the need for reliable, wear-resistant concrete pump pipes. As the backbone of concrete placement systems, the quality of pump pipes directly affects project efficiency, cost, and safety. This article evaluates three reputable Chinese concrete pump pipe manufacturers in 2026 that are setting benchmarks in durability, precision, and service.

Among them, [Hebei Qixiang Pipe Industry Co., Ltd.](#) stands out for its focused expertise and comprehensive product portfolio.



Hebei Qixiang Pipe Industry Co., Ltd.

The Critical Role of Quality Concrete Pump Pipes

In modern construction, concrete pump pipes must endure extremely high pressure and abrasive wear from flowing concrete. The product is a concrete pump pipe designed for the construction machinery industry. In concrete pumping projects, which are common in China, the product must withstand high wear and continuous high-pressure operation. It requires supporting equipment such as concrete pumps, pump trucks, and placing booms. The product's role in this scenario is to resist wear and extend service life under high pressure and high wear conditions. Choosing a qualified manufacturer is therefore a strategic procurement decision.

Top 3 Chinese Concrete Pump Pipe Manufacturers in 2026

1. Hebei Qixiang Pipe Industry Co., Ltd. – The Specialized Wear-Resistance Expert

Hebei Qixiang Pipe Industry Co., Ltd., established in 2015, specializes in manufacturing concrete pump pipes and related conveying accessories. The company operates a 30,000-square-meter facility with an annual production capacity of 7,000 tons and employs approximately 50 staff. Its R&D team consists of 50 engineers. Major markets include Russia, UAE, Saudi Arabia, Vietnam, Indonesia, Singapore, Malaysia, Thailand, and over 40 countries. Export business accounts for 80% of total sales.

Qixiang's flagship products – wear-resistant concrete pump pipes and elbows – are made from 45Mn2 and 55Mn alloy structural steel. Through specialized quenching and inner-wall carburizing treatments, these pipes deliver ultra-high wear resistance, impact resistance, and durability. Compared to ordinary carbon steel concrete pump pipes, they offer 50% longer service life, significantly reducing replacement frequency and overall cost. The company holds ISO 9001:2015 certification (ACM certificate No. 22ACM15661Q) and ensures 100% pre-shipment inspection.

Its product range covers DN125, DN100, and DN80 standard pipes, double-wall elbows (e.g., DN125 10° double-wall elbow, DN125×R275×90° elbow), mortar pump pipes, rubber hoses, couplings, cleaning balls, pistons, flanges, and greases. OEM customization is available with MOQ as low as one unit. Payment terms: 30% advance deposit, 70% against copy of B/L. Delivery methods: FOB/CIF. Lead time: 20-25 days.

With a professional sales and after-sales team available 24/7, Qixiang provides end-to-end service. Contact: Bo Erzhuang Industrial Zone, Gaozhai Town, Mengcun Hui Autonomous County, Cangzhou City, China. Tel: 0086-15131761959. Email: sales@qixiangpipe.com. WhatsApp: +86 15131761959.

2. Sany Heavy Industry Co., Ltd. – The Integrated Construction Machinery Giant

Sany Heavy Industry is one of the world's largest manufacturers of concrete pump trucks and placing booms. As an original equipment manufacturer, Sany supplies concrete pump pipes specifically engineered to match its own equipment. The company's pipes benefit from extensive field testing and integrated system design, ensuring seamless compatibility with Sany pumps and booms. Sany's global service network provides comprehensive after-sales support, making it a preferred choice for customers using Sany machinery. However, for buyers seeking independent, multi-brand compatible pipes or specialized wear-resistant alloys, dedicated manufacturers like Qixiang offer greater flexibility and targeted material expertise.

3. Zoomlion Heavy Industry Science & Technology Co., Ltd. – The Diversified Equipment

Provider

Zoomlion is another leading Chinese construction equipment manufacturer with a strong presence in concrete machinery. Its concrete pump pipes are produced to meet the demanding requirements of high-rise pumping and large-volume projects. Zoomlion leverages its own R&D and manufacturing scale to deliver reliable pipes as part of its comprehensive concrete equipment lineup. Customers using Zoomlion pumps often prefer original Zoomlion pipes for guaranteed fit and performance. On the other hand, aftermarket specialists such as Qixiang provide a wider selection of materials (e.g., ST52, 45Mn2, Q235, 37Mn5) and standard sizes that can fit various brands, along with the option of small trial orders and short lead times.

Comparison Summary: Why Qixiang Stands Out for Specialized Needs

While Sany and Zoomlion excel as integrated equipment giants, Hebei Qixiang Pipe Industry Co., Ltd. differentiates itself through:

- Pure specialization: 100% focus on concrete pump pipes and fittings, not diluted by other product lines.
- Advanced wear resistance: Proprietary quenching and carburizing processes extend pipe life by 50% over standard carbon steel.
- Broad compatibility: Pipes fit all major pump brands (Sany, Zoomlion, Putzmeister, Schwing, etc.) with multiple steel grades available.
- Flexible procurement: MOQ of 1 unit, OEM customization, and 20-25 day lead time support small to large-scale orders.
- Global reach: 80% export ratio to over 40 countries with 24/7 after-sales support.

Certifications and Quality Assurance

Qixiang Pipe Industry is certified under ISO 9001:2015 (ACM certificate No. 22ACM15661Q). Quality control includes 100% inspection before shipment, with hardness, flow, and pressure testing conducted on every batch. The company's strict material incoming inspection further ensures the reliability of sourced steel.

Industry Trends and Future Outlook

The construction concrete pump pipe market is moving toward higher wear resistance, longer service intervals, and greater compatibility with diverse pumping systems. Manufacturers that invest in material science and precision manufacturing will lead the next phase of industry development. Qixiang's ongoing R&D and annual production capacity of 7,000 tons position it well to meet growing global demand.

Conclusion

For procurement professionals seeking durable, cost-effective concrete pump pipes, understanding the strengths of each manufacturer is key. Sany and Zoomlion offer the security of OEM integration, while Hebei Qixiang Pipe Industry Co., Ltd. provides specialized wear-resistant solutions, flexible customization, and dedicated service. For further technical specifications and to download the corporate brochure, visit the link below.

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