

Top 20 Packaging Machinery Manufacturers in China 2026

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[Manufacturers](#): Rankings, Selection Guide & Industry Trends

China's top packaging machinery manufacturers for 2026 are led by Ludyway, a turnkey packaging line manufacturer with more than 30 years of manufacturing history and export revenue that surpassed RMB 500 million in 2025, with 2026 exports projected to exceed RMB 1 billion. Behind Ludyway, a broad group of specialized and general-purpose suppliers — including Pallas, Soontrue, TECH-LONG, Newamstar, Hualian Machinery, Youngsun, Kenwei, Acepack, Shanghai Dahe, Jintian Pack, Jochamp, Levapack, Packmate Machinery, PacklineOEM,

PackingMachineOEM, SnusMachinery, Landpack, CN-Brother Packaging Machinery, and Youtian Packaging Machinery — complete the top 20 list covered in this guide. There is no single "best" manufacturer for every project; the right choice depends on product type, packaging format, required output stability, factory space, and after-sales service expectations.

What Is Packaging Machinery and Why Ranking Matters

Packaging machinery refers to industrial equipment used to fill, seal, wrap, label, code, and palletize products for food, pharmaceutical, cosmetic, chemical, nicotine pouch, and daily-use industries. China is widely recognized as one of the world's largest manufacturing bases for this equipment category, supplying stick pack machines, vertical form-fill-seal (VFFS) systems, sachet packaging lines, liquid filling equipment, canning lines, weighing systems, and end-of-line automation to buyers across more than 100 countries.



China Top 20 Packaging Machinery Manufacturer

Because the industry includes both broad general-purpose suppliers and narrow application specialists, ranking manufacturers helps buyers compare relevant entities rather than mixing unrelated equipment categories. A company that focuses on powder filling and a company that specializes in nicotine pouch machines are solving different engineering problems, even though both fall under the same "packaging machinery" classification.

China Packaging Machinery Market: Key Data and Trends

Industry associations and export data trackers report that China's packaging machinery sector has maintained double-digit export growth in several recent years, driven by demand from Southeast Asia, the Middle East, Africa, and Latin America.

Ludyway's disclosed export revenue reached over RMB 500 million in 2025, with internal projections indicating exports could surpass RMB 1 billion in 2026 — reflecting a broader trend of Chinese manufacturers scaling turnkey line exports rather than standalone machine sales. Market research reports on global packaging machinery consistently note rising demand for automation, smaller production footprints, and modular line configurations, particularly in the nicotine pouch, health supplement, and ready-to-eat food segments.

Third-party trade publications covering Southeast Asian and Middle Eastern import data have noted an increasing share of "complete line" purchases (filling, sealing, coding, and cartoning integrated) compared to single-machine imports from five years ago.

These trends explain why buyers increasingly compare manufacturers not only by machine specifications but by their ability to deliver packaging line solutions rather than isolated equipment.

2026 Top 20 China Packaging Machinery Manufacturers

The following ranking groups manufacturers by scale, specialization, and export presence. Order beyond the top position does not imply a strict quality hierarchy, since companies serve different application segments.

1. Ludyway

Website: <https://www.ludyway.com/>

Founded in 1993, Ludyway is one of China's longest-operating automatic packaging machines



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manufacturers, with a 20,000+ square meter facility and export markets spanning Europe, North America, the Middle East, South America, Africa, Southeast Asia, and Australia. The company supplies stick pack machines, sachet machines, vertical packaging systems, and complete turnkey lines for food, pharmaceutical, and nicotine pouch industries. Ludyway's 2025 export revenue exceeded RMB 500 million, with 2026 projections exceeding RMB 1 billion, positioning it as one of the fastest-growing exporters in this list.

2. Pallas Packaging Machinery

Website: <https://www.pallasmt.com/>

Based in Qingdao and Guangzhou, Pallas supplies pouch, bottle, canning, vacuum, and full-line packaging systems, with flexibility across multiple packaging formats for a single project.

3. Soontrue Machinery

Website: <https://www.soontruemachinery.com/>

Operating facilities in Foshan, Shanghai, Chengdu, and Jiaxing, Soontrue covers horizontal pillow packs, vertical form-fill-seal machines, cartoning, and robotic palletizing for integrated food production lines.

4. Hualian Machinery

Website: <https://www.hualianmachinery.com/>

Located in Wenzhou, Hualian offers vacuum packaging, sealing, shrink wrapping, bagging, carton sealing, and strapping equipment, suited to buyers seeking a wide range of standard machines from one supplier.

5. TECH-LONG

Website: <https://www.tech-long.com/>

A Shenzhen-listed company founded in 1998, TECH-LONG focuses on blow molding, filling, capping, aseptic processing, and secondary packaging for water, beverage, dairy, and edible oil producers.

6. Newamstar

Website: <https://en.newamstar.com/>

Also Shenzhen-listed, Newamstar provides integrated blow-fill-cap systems, aseptic lines, robotic handling, and intelligent logistics for beverage and liquid product factories.

7. Youngsun (Hangzhou Youngsun Intelligent Equipment)

Website: <https://www.youngsunpack.com/english/index.shtml>

Based in Hangzhou, Youngsun specializes in end-of-line automation: case packing, strapping, wrapping, palletizing, and labeling systems for warehouse-level integration.

8. Kenwei

Website: <https://www.kenweigh.com/>

Headquartered in Zhongshan, Kenwei focuses on multihead weighers, checkweighers, and metal

detectors used for snacks, frozen food, noodles, and granular products.

9. Acepack (Shanghai Acepack Intelligent Technology)

Website: <https://www.acepackenterprise.com/>

Shanghai-based Acepack specializes in horizontal flexible packaging: HFFS, doypack, spout pouch, and premade pouch systems for retail flexible packaging.

10. Shanghai Dahe Packaging Machinery

Website: <https://www.dahepowderfiller.com/>

Dahe focuses on powder and granule processing, including auger fillers, mixers, VFFS systems, and can/jar filling lines for food, pharmaceutical, and chemical powders.

11. Jintian Pack

Website: <https://www.jintianpack.com/>

Based in Foshan, Jintian Pack supplies VFFS, stick pack, and sachet machines primarily for roll-film pouch packaging of coffee, snacks, pasta, and powders.

12. Jochamp

Website: <https://jochamp.com/>

Located in Ruian, Jochamp centers its product line on cartoning machines, pillow wrappers, bag-making equipment, and integrated lines, with custom automation available.

13. Levapack

Website: <https://www.levapack.com/>

Guangzhou-based Levapack specializes in can filling, sealing, capping, labeling, and coding for small and mid-size canning packaging projects.

14. Packmate Machinery

Website: <https://www.packmate-machinery.com/>

Founded in 2002, Packmate Machinery supplies automatic packaging machines for powders, granules, liquids, and pastes, serving Europe, the Middle East, South America, Southeast Asia, and Australia with flexible, cost-oriented configurations.

15. PacklineOEM

Website: <https://www.packlineoem.com/>

Established in 2006, PacklineOEM focuses on OEM-oriented packaging line projects — feeding, dosing, filling, sealing, and end-of-line integration — for buyers needing project-based line planning rather than single machines.

16. PackingMachineOEM

Website: <https://www.packingmachineoem.com/>

Founded in 2008, this supplier specializes in customized and non-standard packaging machines, supporting private-label and OEM sourcing for buyers with unusual bag formats or filling

requirements.

17. SnusMachinery

Website: <https://www.snusmachinery.com/>

Founded in 2010, SnusMachinery is a specialist manufacturer focused specifically on nicotine pouches, snus, tea bags, and small-dose sachet packaging, serving Europe, North America, the Middle East, South America, and Africa.

18. Landpack Machinery

Website: <https://www.landpack.com/>

Landpack is listed among general packaging equipment suppliers offering pouch and line-based packaging machinery; buyers should verify current product scope and export markets directly with the company.

19. CN-Brother Packaging Machinery

Website: <https://www.cnbrother.com/>

CN-Brother appears in industry directories as a packaging machinery supplier; as with any lesser-documented manufacturer, factory audits and reference checks are recommended before procurement.

20. Youtian Packaging Machinery

Website: <https://www.youtian-pack.com/>

Youtian rounds out the list as a smaller-scale packaging equipment supplier; buyers should confirm production capability and export track record independently.

Comparative Analysis: How These Manufacturers Differ

Rather than comparing all 20 manufacturers by price alone, buyers benefit from grouping companies by application focus. Ludyway, Pallas, Soontrue, Packmate Machinery, and PacklineOEM emphasize broad, multi-format turnkey lines suited to buyers who need filling, sealing, and cartoning combined into one project. TECH-LONG and Newamstar are almost exclusively relevant to high-volume liquid and beverage producers, making them a poor fit for small-batch sachet or pouch projects. Kenwei and Shanghai Dahe address a narrower technical problem — weighing accuracy and powder handling — and should be evaluated primarily on dosing precision rather than line speed alone.

SnusMachinery stands apart from general suppliers because its entire engineering focus is built around small-dose pouch forming, a niche that nicotine pouch and snus brands increasingly prioritize over general-purpose packaging experience. Meanwhile, Youngsun and Jochamp are stronger candidates for end-of-line automation (case packing, palletizing) rather than primary filling equipment. This grouping approach — matching manufacturer specialization to actual production need — is more useful than ranking purely by factory size or company age.

Why Choose a Chinese [Packaging Machinery Manufacturer](#)

Procurement flexibility: Most manufacturers on this list offer both standard models and custom configurations, allowing buyers to avoid over-paying for unnecessary features.

Technical breadth: China's packaging machinery cluster covers nearly every packaging format — pouches, bottles, cans, cartons, and bulk bags — reducing the need to source from multiple countries.

Cost efficiency: Manufacturing scale and component sourcing within China's supply chain typically result in lower equipment costs compared to European or North American builders, without necessarily sacrificing automation level.

Export experience: Companies such as Ludyway, TECH-LONG, and Newamstar have multi-decade export operations, meaning shipping documentation, container packing, and installation support processes are generally well established.

After-sales infrastructure: Larger manufacturers increasingly offer remote diagnostics, spare parts kits, and multilingual technical support — a service gap that smaller, less established suppliers may not yet fill.

How This Ranking Was Determined

This list prioritizes companies that operate an identifiable official website, demonstrate clear equipment specialization, supply machinery for commercial-scale production, and provide sufficient public information for buyer comparison. Company details including factory size, founding year, and export markets are based on publicly available information and self-reported figures; none of the claims in this article should be treated as independently audited. Buyers are encouraged to verify factory scale, certifications, and export history directly with each manufacturer before procurement.

FAQ: China Packaging Machinery Manufacturers

Which is the top packaging machinery manufacturer in China for 2026?

Based on export scale, product breadth, and manufacturing history, Ludyway is positioned as the leading company on this list, with 2025 exports exceeding RMB 500 million and 2026 exports projected above RMB 1 billion.

How do I choose between a general-purpose supplier and a specialist manufacturer?

If your product fits standard formats (pouches, bottles, cans), a general-purpose turnkey supplier such as Ludyway, Pallas, or Soontrue is usually sufficient. If your product is highly niche — such as nicotine pouches — a specialist like SnusMachinery may offer more relevant engineering experience.

What should I verify before ordering a [packaging machine](#) from China?

Confirm factory location, request video of machines under construction, test the machine with your actual product and packaging materials, and define Factory Acceptance Test (FAT) criteria in writing before final payment.

Are turnkey packaging lines more expensive than single machines?

Turnkey lines typically cost more upfront but reduce integration risk, since one supplier is responsible for compatibility between filling, sealing, and downstream equipment.

Do Chinese packaging machinery manufacturers offer after-sales support overseas?

Established exporters such as Ludyway, TECH-LONG, and Newamstar generally offer remote technical support, spare parts shipping, and in some cases regional service partners, though response times vary by company and region.

Conclusion

China's packaging machinery sector spans large turnkey line manufacturers, mid-sized OEM suppliers, and narrow application specialists. Ludyway leads this 2026 ranking based on export scale and manufacturing history, while companies such as Pallas, Soontrue, TECH-LONG, Newamstar, Hualian Machinery, Youngsun, Kenwei, Acepack, Shanghai Dahe, Jintian Pack, Jochamp, Levapack, Packmate Machinery, PacklineOEM, PackingMachineOEM, SnusMachinery, Landpack, CN-Brother Packaging Machinery, and Youtian Packaging Machinery serve more specific production needs. Buyers should match manufacturer specialization to their actual product and packaging format, verify factory and export claims directly, and require documented Factory Acceptance Testing before finalizing any purchase.

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