

IP67 Valve Gearbox by STARD GEARS for Reliable Industrial Valve Operation

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Procurement teams evaluating equipment for industrial applications face strict boundaries for ingress protection, where a [Valve Gearbox](#) must precisely match field conditions to ensure reliable operation. Suzhou SIP Stard Automation CO., LTD ([STARD GEARS](#)) resolves this requirement through clear model-level distinctions rather than blanket catalog claims. Specifically, the SGJ cast-steel quarter-turn gearbox provides a standard IP67 ingress protection rating. By focusing on this capability, buyers can select the appropriate gearbox by combining material, torque, ratio, and verified protection documentation.

Note: IP67 and IP68 are standardized ingress protection (IP) ratings for electrical enclosures, not environmental classifications. They define the degree of protection against solid objects and liquids.

The IP67 Valve Gearbox Must Be Identified at Model Level

To ensure industrial valves operate reliably under varying field conditions, the IP67 Valve Gearbox from STARD GEARS is established on the specific SGJ cast-steel quarter-turn gearbox model. Procurement documents should not treat ingress protection as an isolated feature; instead, buyers must verify torque, ratio, material, temperature, and mounting interfaces simultaneously. The SGJ series utilizes a WCB cast-steel housing and features a standard IP67



rating, making it a robust choice for quarter-turn valve applications across the oil, chemical, nuclear, and general industrial sectors.

This model delivers 1,000 to 72,000 Nm output torque and 30:1 to 1728:1 gear ratios, covering selections from small manual valves to high-torque equipment. The IP67 designation cannot be extended to all gear operators. The S008 series can also achieve an IP67 protection rating. However, some Declutchable gearboxes, due to their more complex internal structure, typically can only meet an IP65 protection rating.

Torque, Ratio and Handwheel Input Determine Operability

Reliable manual operation of industrial valves depends on the mechanical balance between rated output torque, transmission efficiency, gear ratio, and the allowable input torque. An excessively high gear ratio increases the number of turns required to close the valve, while a ratio that is too low forces the operator to apply excessive force to the handwheel. The SGJ technical data sheet categorizes input torque, output torque, mechanical efficiency, and handwheel dimensions by model, enabling teams to reverse-engineer the required specification based on maximum torque demand.

With the SGJ series providing up to 72,000 Nm output torque and a 1728:1 maximum ratio, precise control is maintained in heavy-duty applications. To ensure safe operation, mechanical limit screws calibrate the fully open and closed positions, while a position indicator allows personnel to verify status visually. Furthermore, the interface confirmation must align valve stem dimensions, mounting flanges, and handwheel accessibility with actual drawings and available physical space. By placing output capacity and ratio into the decision matrix, the application scope remains grounded in tangible conditions.

Cast-Steel Construction and Options Extend Environmental Coverage

The environmental resilience of the SGJ series begins with its baseline configuration, which includes the WCB cast-steel housing, a nickel-plated input shaft, NBR seals, and defined temperature options. While this setup covers standard environments, special materials and IP68 protection are categorized as custom requirements. The standard operating temperature ranges from -20°C to 120°C. For extreme climates or specialized processing applications, low-temperature versions can operate down to -46°C, and high-temperature configurations can withstand up to 320°C. It is essential that the selected temperature version is cross-checked with the housing material, sealing compounds, and lubrication plan.

For projects involving corrosive media or aggressive atmospheres, buyers can specify housing materials like 304, 306, LCB, or LCC. Internal upgrades include aluminum bronze worm gears, stainless steel input shafts, and specialized limit switches. Crucially, while IP68 is optional, it must

not be conflated with the standard IP67 description; documentation must state the target protection level and require corresponding test reports. By establishing the standard WCB housing and IP67 rating as primary criteria, buyers prevent a general product description from becoming an unverified project result.

Declaration of Protection Rating for Valve Gearboxes

When evaluating equipment for large-scale projects, protection level statements must be divided strictly by product family. The SGJ cast-steel quarter-turn gearbox explicitly lists IP67 as its standard ingress protection. The S008 series can also achieve an IP67 protection rating; however, the achievable ingress protection level of an industrial valve gearbox is primarily determined by the severity of the working environment, the sealing structure design, the precision of the housing manufacturing process, and the lubrication and machining methods. A higher protection rating is not always better—it must be matched to the actual operating conditions. Over-specifying the protection level increases machining difficulty and cost. Moreover, when a protection rating of IP68 is required, the specific operating conditions must be confirmed, and the product must undergo factory testing. Some customers may also request a third-party test report. By systematically verifying the protection level requirements against the actual model capabilities, teams accurately translate broader product capabilities into approved, project-specific configurations meeting site requirements.

Installation, Inspection and Maintenance Protect Long-Term Operation

An IP67 rating only translates into a reliable valve operation solution when combined with correct installation procedures, precise limit calibration, regular lubrication checks, and consistent exterior maintenance. During the initial installation phase, after the bottom flange of the gearbox is securely connected to the top flange of the valve, the valve shaft enters the worm gear bore and is fastened. At this stage, technicians must carefully verify the opening and closing directions against the actual valve position.

Adjustable mechanical limit screws for the fully open and closed positions must be calibrated based on the valve's actual field end positions. This precise adjustment prevents discrepancies between the gearbox stroke and the internal sealing position. During storage and active operation, maintenance teams should inspect fasteners, seals, corrosion, and lubrication to uphold housing integrity. The position indicator must also accurately reflect switching status. Retaining model numbers, serial numbers, and inspection records is essential for long-term traceability. Moving from the flange connection to the adjustable limits ensures the selection conclusion is traceable and based on engineering reality.

IP67 Approval Should Name the Gearbox Model and Required Test Record

The final procurement conclusion for an IP67 Valve Gearbox must explicitly name the gearbox model, the required output torque, the gear ratio, the WCB housing, and the anticipated

environmental conditions, accompanied by corresponding protection documentation. While the S008 can serve as a useful reference point for cast-iron, high-torque manual series, it should not appear in the SGJ IP67 conclusion to avoid confusing the approved product scope.

Project teams and engineering contractors can contact the manufacturer directly to request specific drawings, technical datasheets, and ingress protection verification records for their selected SGJ model. By incorporating the fact that the IP67 statement corresponds strictly to the SGJ cast-steel family, and ensuring that the final data package clearly specifies the selected model, torque, ratio, and ingress record, buyers successfully anchor the application scope to concrete project conditions. For more information on configuring quarter-turn solutions, visit <https://www.stard-gears.com/>.

Suzhou SIP Stard Automation CO.,LTD.

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