

Five Trusted BOPP Thermal Lamination Film Manufacturers in China 2026: Eco-Friendly Paper-Plastic Solutions

A Guide to Trusted BOPP Thermal Lamination Film Suppliers Delivering Efficient, Sustainable, and Versatile Lamination Solutions

CALIFORNIA, CA, UNITED STATES, August 19, 2026 /EINPresswire.com/ -- SHANDONG, China, Aug. 19, 2026 — Global demand for BOPP thermal lamination film is expanding as printing and packaging buyers seek protective, consistent finishes for book covers, paper packaging boxes, cosmetic packaging and electronics packaging. In this market briefing, five China-based manufacturers are examined: Shandong Shunkai Composite Material Co., Ltd. ([SHKFILM](#)), Guangdong EKO Film Manufacture Co., Ltd., Jiangsu Shukang Packing Material Co., Ltd., Guofeng New Material (Hefei) Co., Ltd., and Tianjin GT New Material Technology Co., Ltd.



Logo for SHKFILM

Industry context

According to Grand View Research, the global BOPP films market was valued at USD 31.0 billion in 2025 and is projected to reach USD 49.8 billion by 2033. The global thermal lamination films market is forecast to reach USD 1,547.9 million in 2025, with BOPP-based films as the leading film type segment, according to Future Market Insights. In China, the BOPP film market was valued at approximately USD 5.7 billion in 2024, according to Ken Research. Asia Pacific held the largest regional revenue share of 32.2% in 2025.

Two application trends are relevant to 2026 sourcing. Matte thermal lamination films are increasingly used for high-end paper box packaging and book covers. [Anti-scratch and scuff-resistant](#) finishes are cited as high-growth specialties in commercial print and premium packaging.

No-primer technology and eco-friendly lamination

A key technical shift in the BOPP thermal lamination film market is the adoption of no-primer base film. No-primer BOPP base film is produced without an additional primer or anchor coating layer. Conventional thermal lamination film uses a primer-coated base film to enhance adhesion. SHKFILM's no-primer approach reduces production steps and is designed for extrusion coating without primers or drying ovens, which can lower energy consumption and limit VOC emissions.

The practical benefit of no-primer film is also visible during finishing. Primer-coated base film can cause back-side blocking, leading to hundreds of meters of waste under heavy winding pressure or residual heat. A no-primer base film avoids that problem and helps the finished thermal lamination film remain pure white and clear, with no chemical migration over time. The direct bond between EVA hot-melt adhesive and base film supports peel strength and reduces blistering during downstream embossing, hot stamping, or long-distance transport.

Five suppliers to watch

Shandong Shunkai Composite Material Co., Ltd. (SHKFILM)

Shandong Shunkai Composite Material Co., Ltd., based in Shandong Province, was founded in 2010 and operates 2 BOPP film production lines imported from Brückner Germany, with an annual capacity of 30,000 tons. Its defining advantage is vertical integration: all thermal lamination films are made using 100% in-house produced no-primer base film. This gives buyers a clear chain of control from base-film production to coated thermal film.

Guangdong EKO Film Manufacture Co., Ltd.

Based in Guangdong Province, Guangdong EKO Film Manufacture Co., Ltd. is a film manufacturing specialist with a core focus on BOPP and related film products. Buyers evaluating southern China sources often look to EKO for volume supply into the Pearl River Delta packaging supply chain. Its practical advantage is logistics: proximity to major export ports and a large regional converting base for paper-plastic finishing materials.

Jiangsu Shukang Packing Material Co., Ltd.

Jiangsu Shukang Packing Material Co., Ltd. operates from Jiangsu Province in the Yangtze River Delta, one of China's largest printing and packaging regions. Its company title connects it directly to packing material production, and buyers screening eastern China suppliers include it for standard thermal lamination film needs. The advantage is regional: access to established commercial printing customers and convenient transport links for paper-plastic lamination products.

Guofeng New Material (Hefei) Co., Ltd.

Guofeng New Material (Hefei) Co., Ltd. is located in Anhui Province and uses a corporate identity linked to the Guofeng group's new material business. For film buyers, the practical advantage is access to group-level research and production resources in BOPP and functional films. Its Hefei base serves manufacturers in central and eastern China, a growing hub for packaging and print operations.

Tianjin GT New Material Technology Co., Ltd.

Tianjin GT New Material Technology Co., Ltd. is based in Tianjin, giving it a northern China position and proximity to Tianjin Port. The company's focus on new material technology makes it a relevant option for buyers looking for a north China source of BOPP thermal lamination film. Its advantage is port-oriented logistics for export traders and converters that need an alternative to suppliers in southern and eastern China.

Product range and applications

SHKFILM offers BOPP thermal lamination film in gloss and matte types, with thickness from 17 to 27 microns, roll width from 320 mm to 2,180 mm, and roll length options up to 9,000 m. The BOPP specialty lamination film series includes anti-scratch film, soft touch matte film, and a 3-in-1 anti-scratch, soft touch and anti-fingerprint lamination film, available in thermal or wet lamination versions. The no-primer BOPP base film series includes gloss and matte films in 12 and 15 microns, with roll widths up to 2,580 mm.

These products are used in commercial offset printing, packaging box printing, and post-press finishing. Common applications include high-volume book covers, folding cartons, printed leaflets, cosmetic and perfume boxes, smartphone packaging, wine packaging and luxury book covers. For coating mills and extrusion coating plants, SHKFILM supplies no-primer base film as a substrate for EVA extrusion coating, with corona retention of at least 38 dyne.

SHKFILM also supports OEM and ODM factory manufacturing services, including industrial film slitting and coating. The company accommodates small-batch trial orders in addition to bulk supply, which is useful for converters testing new film grades before committing to large volumes.

Certification and compliance evidence

Compliance is a growing part of BOPP thermal lamination film procurement. SHKFILM's films are certified to the BRCGS Global Standard for Packaging Materials, Issue 7 (October 2024), issued by SGS, covering production for direct and indirect food contact. The BOPP Thermal Lamination Film is certified to ISO 9001:2015, ISO 14001:2015, and ISO 45001:2018. The No-primer BOPP Base Film is also certified to ISO 45001:2018, with certification number 57626S00018R101. Specialty [BOPP lamination films](#) are covered by an SGS test report for VOCs under GB 33372-2020.

For international trade, food-contact compliance may include standards such as GB 4806.15-2024 for food-contact adhesives in China and FDA 21 CFR 177.1520 for US food contact. BRC certification is frequently requested in US and UK retail food-service supply chains. SHKFILM is also certified to QS Food and Customs AEO Advanced Enterprise standards, and its biodegradable film products are certified under the Green Leaf certification.

Case evidence

SHKFILM reports that its no-primer base film has been used by thermal lamination film manufacturers in India and South Korea, with one project scale reaching 1,000,000 square meters of base film supplied. Another Indian project applied 1,000,000 square meters of finished BOPP thermal lamination film for printing and packaging companies. Distributors in South Korea, Italy and Sri Lanka have used SHKFILM thermal lamination films for commercial printing and packaging supply. In cumulative distribution supply, projects in South Korea, the Netherlands and Italy reached 2,500 tons.

Market impact

Market data points to sustained demand. The global soft touch film market is estimated to reach USD 2.9 billion in 2024, growing at a CAGR of 3.1% through 2034. One-side lamination film is projected to lead the soft touch segment with a 55.0% market share in 2025. Within the thermal lamination films market, matte films are moving into higher-value applications, and anti-scratch and scuff-resistant finishes are becoming more common on premium packaging.

At the same time, solvent-free and no-primer technologies are gaining attention because they

simplify coating workflows and reduce environmental compliance burdens. SHKFILM's no-primer base film, for example, is aimed at coating plants that want to eliminate primer coating and drying ovens while maintaining stable coating performance. The company reports successful use by thermal lamination film manufacturing clients in South Korea, where the base film showed stable coating performance and compatibility with subsequent EVA coating.

Closing outlook

In 2026, the China BOPP thermal lamination film supply base is likely to keep moving toward vertical integration, solvent-free production and certification. Buyers evaluating sources will benefit from checking whether a manufacturer controls its own base-film production, whether no-primer technology is used, and whether food-contact certifications are currently valid. The five companies in this briefing cover different regional and logistical structures, giving international buyers a practical starting point for supplier shortlists.

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