

MILAM & GREENE WHISKEY INTRODUCES NEW LIMITED-EDITION RELEASE: UNABRIDGED VOLUME 5

The award-winning blending team returns with the fifth iteration of its acclaimed, literary-inspired cask-strength bourbon series.

BLANCO, TX, UNITED STATES, September 10, 2026 /EINPresswire.com/ -- [Milam & Greene](#) Whiskey, known for its innovation and craftsmanship, proudly announces the release of [Unabridged](#) Volume 5, the newest limited-edition bourbon in the distillery's Blender's Reserve Collection. Making its official debut at the Kentucky Bourbon Festival, the series pays homage to the philosophy of an unedited book, offering a bourbon uncut at cask strength and non-chill filtered, exactly as intended.

To achieve its signature depth, Volume 5 marries select straight bourbons from Kentucky, Tennessee, and Texas. The blend relies on Milam & Greene's signature process of "Texification," allowing the intense Texas Hill Country heat and dramatic temperature swings to drive deep interaction between the wood and the liquid. This process harmonizes the rich, creamy palate of aged Kentucky bourbon, the smooth finish of Tennessee whiskey, and the bold, vibrant spice of Texas distillate into a single, cohesive narrative in the glass.

This edition marks an exciting milestone for the series, as acclaimed whiskey expert Fred Minnick, along with the award-winning Milam & Greene team, helped select the exceptional liquid for this new launch. Together, they delivered a complex, mahogany-colored expression that beautifully balances savory oak with a vibrant, tropical sweetness. The bourbon offers an oily mouthfeel that opens with rich aromas of Demerara sugar and baked stone fruits, transitioning into a warm, decadent palate of sticky toffee pudding and warm baking spices before a long, mint-kissed finish.



Milam & Greene Unabridged Volume 5

“The Unabridged collection has always been about transparency and the art of blending without constraints,” said Marlene Holmes, Master Distiller at Milam & Greene. “With Volume 5, we wanted to honor the history of the series by marrying together barrels of different ages and regional characters, creating a beautiful whiskey that stands as one of our most cohesive projects to date.”

Rikk Munroe, Master Whiskey Maker, added: “Managing the marriage of seven distinct mashbills, including our unique malted rye bourbon, required meticulous precision. The Texas heat really pushed the rich, savory oak character of the older Kentucky and Tennessee lots to integrate beautifully with the vibrant sweetness of our hometown distillate, resulting in a remarkably luxurious whiskey.”

Milam & Greene Unabridged Volume 5 is now available for a suggested retail price of \$94.99 on the Milam & Greene website and at the distillery, as well as select retailers nationwide. This limited-edition bourbon is bottled at 121.6 proof (60.8 % ABV) as part of the Blender’s Reserve Collection, joining past sold out releases including The Answer Straight Bourbon and the Castle Hill Series.

For more information, please visit <https://milamandgreenewhiskey.com/> and follow Milam & Greene on Instagram @milamandgreenewhiskey.

Notes to Editors:

Tasting Notes

- Color: Mahogany
- Nose: Demerara sugar, cinnamon, dusty oak, cocoa powder, peach cobbler.
- Palate: A lovely oily mouthfeel with loads of sweetness right up front. Fig bar, sticky toffee pudding, cinnamon rolls, stone fruit. The sweetness is balanced nicely by light oak and a subtle note of biscuit.
- Finish: The finish is medium long with a touch of warmth. The sweetness continues with notes of peach and tropical fruit alongside marzipan, nutmeg, and fresh mint.

Cask Notes

Amount	Age	Cask
7%	10 Year	Tennessee Straight Bourbon Whiskey
10%	9.5 Year	Kentucky Straight Bourbon Whiskey
31%	8 Year	Kentucky Straight Bourbon Whiskey
11%	7.8 Year	Kentucky Straight Bourbon Whiskey
5%	7 Year	Texas Straight Bourbon Whiskey W/ Malted Rye
2%	7 Year	Kentucky Straight Bourbon Whiskey
34%	6.5 Year	Kentucky Straight Bourbon Whiskey W/ Malted Rye

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About Milam & Greene Whiskey

Milam & Greene crafts bold whiskeys transformed by the extremes of Texas Hill Country weather, where scorching summers and limestone-filtered water create spirits that could only come from this place. The portfolio includes whiskeys distilled and matured on site, as well as carefully sourced barrels finished under the Texas sun in a process known as "Texification." With decades of experience in blending, distilling, and brand building, Milam & Greene is dedicated to craftsmanship, authenticity, and sharing Texas whiskey with the world – bolder by the moment.

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