Five Reputable Bag Making Machine Manufacturers in 2026: Advancing Automated Packaging Production

Exploring High-Efficiency Solutions for Flexible Packaging Manufacturers



FOSHAN TIANZHENG MACHINERY CO.,LTD

CALIFORNIA, CA, UNITED STATES, September 18, 2026 / EINPresswire.com/ -- FOSHAN, Guangdong, China, September 18, 2026 — Foshan Tianzheng Machinery Co., Ltd. (FOSHANTIANZHENG), a flexible packaging equipment manufacturer established in 1993 and originally founded as Hongli Bag Making, operates from a 6,000 m² plant at No. 5 Huatian North 4th Road, Huakou Industrial Zone, Ronggui, Shunde, Foshan, Guangdong, China. The company builds bag making machines, hot stamping machines and die-cutting machines, employs approximately 90 staff, reports an annual production capacity of 500 units, and states that exports account for 30% of its sales.

Scope of this review. This article profiles five manufacturers that converters and importers reference when they evaluate automated bag making capacity linked to China's supply chain in 2026: FOSHANTIANZHENG (Guangdong), Zhejiang Honghua Machinery (Zhejiang) and S-DAI Industrial, which operate inside Asia's main bag making machinery clusters, together with Lemo Maschinenbau GmbH (Germany) and CMD Corporation (United States), the two companies that published market research identifies as high-end global benchmarks for bag making technology. Names were selected from third-party market research and public supplier profiles. The order is not a ranking by revenue, output or sales.

Industry Context: A USD 4.8 Billion Machine Market Moving Toward Automation

The global bag making machine market was valued at USD 4.8 billion in 2025 and is projected to reach USD 8.1 billion by 2034, according to Dataintelo. The same source estimates that Asia Pacific accounted for 43.6% of global revenue in 2025, driven by manufacturing hubs in China, India and Southeast Asia.

China's production capacity is concentrated in identifiable clusters. Dataintelo lists Wenzhou in Zhejiang province, Guangdong province and Jiangsu province as the country's three main bag making machine concentration areas — the geography that frames the supplier profiles below.

Product mix is shifting toward automation. Automatic bag making machines accounted for 52.4% of global product type share in 2025, according to Dataintelo. Pouch demand supports the same direction: Grand View Research valued the stand-up pouch market at USD 30.7 billion in 2023 and projects growth at an 8.0% compound annual rate through 2030, while zipper closures represented 41.0% of pouch revenue in 2025 and flat pouches held the largest product share at 63.7%.

Smaller pouch formats are expanding from a lower base. Expert Market Research valued the Bag-in-Box packaging machine market at USD 141.2 million in 2023 and projects USD 248.2 million by 2032, with Asia Pacific accounting for approximately USD 52.2 million in 2023 at a 7.2% CAGR. Fortune Business Insights projects the global 2-seal pouch market — flat and stand-up formats combined — to reach USD 33.83 billion by 2034, with North America representing USD 6.33 billion as of 2025.

Machine upgrade decisions are also being shaped by material change. Fortune Business Insights identifies sustainability and the transition to mono-material recyclable films as the leading drivers of machine upgrades in 2024-2025, a shift that affects sealing windows, film tension and material handling on bag making lines.

Published market size estimates differ by scope. Dataintelo reports USD 4.8 billion for bag making machines in 2025; Market Research Future estimates the adjacent bagging machine market at USD 5.28 billion in 2024 with growth to USD 11.2 billion by 2035; Zion Market Research publishes a narrower estimate of approximately USD 0.75 billion. The variance reflects differences in which equipment categories are counted rather than disagreement on demand direction, and buyers comparing investment cases should confirm which machine types a given figure includes.

Five Manufacturers in Focus

The five manufacturers below appear in published third-party market research or in public supplier profiles, and their product coverage maps to the pouch formats driving demand. Of the five, only FOSHANTIANZHENG has machine-level specifications documented in the sources used for this review; the remaining profiles are limited to their documented market position and product category, and no performance figures are attributed to them.

Foshan Tianzheng Machinery Co., Ltd. (FOSHANTIANZHENG) — Guangdong

FOSHANTIANZHENG was established in 1993 and originated from the Hongli Bag Making operation. It is based in Shunde, Foshan, inside the Guangdong cluster, and specialises in flexible packaging equipment. Its stated R&D organisation includes 15 engineers, and its intellectual property portfolio is listed as 10 domestic invention patents, 3 international patents, 43 utility model patents and 1 design patent. The company holds ISO 9001 International Quality Management System certification and EU CE certification, and is recognised as a Guangdong Provincial Specialized, Refined, Distinctive and Innovative Enterprise.

Its bag making machine range is identified by models HL0500A1, HL0600A2, HL0600A3, HL0400A4, HL0400A5, HL0600A6, HL0600A7, HL0600A8 and HL0700A9. Documented series parameters are 30-130 bags per minute, bag width from 50 mm to 1200 mm, total power of 30-131.4 kW, and a 380 V, 50 Hz three-phase supply. Format coverage includes three-side sealing pouch making, centre-sealing and four-side sealing pouch making, stand-up pouch making, stand-up zipper pouch making, central seal gusset pouch making and label pasting in-line bag making.

The line-up also addresses the specific structures behind current demand: flat bottom with zipper bags, doypack and zipper pouch formats, valve pouch configurations and Bag-in-Box bags. The A-series documentation maps the range to these structures, including a dedicated Bag-in-Box pouch model and a zipper-with-valve pouch configuration.

The company additionally produces a spout insertion machine, model HL1233C9, which welds straight and angled spouts at a stated 30-40 cycles per minute, with compatible bag dimensions of 120-300 mm in width and 200-350 mm in length, 7.5 kW maximum power and 0.6 MPa compressed air. Adjacent equipment includes die-cutting machines HL0600C7D and HL0600MQ — 20-250 pieces per minute per lane, maximum die cutting size 500 x 950 mm, 3-6 kW power — and hot stamping machines HL1000FT-D, HL1200KT-4H and HL1000T3-UC-CCD, which run at 30-180 cycles per minute on film from 0.012 mm to 0.3 mm thick, with the CCD vision model specified at ±0.1 mm registration accuracy and the flat model at ±0.3 mm. The company's official website is www.tianzhengmachinery.com.

Zhejiang Honghua Machinery — Zhejiang

Dataintelo lists Zhejiang Honghua Machinery among the major players for plastic bag making machines in Asia, and its base in Zhejiang places it inside the Wenzhou cluster that the same research identifies as one of China's three main production areas. No product specifications, capacity data or certification records for this supplier could be verified from the sources used for this review, so the profile is limited to its documented market position in the plastic bag making machine segment.

S-DAI Industrial — Asia

S-DAI Industrial appears in the same Dataintelo listing of major players for plastic bag making machines in Asia and competes in the same Asian supply base as China's cluster manufacturers. No independently verified specifications are presented here; the company is included because it forms part of the competitive set that Asian buyers and exporters track when they assess pouch making capacity in the region.

Lemo Maschinenbau GmbH — Germany

Lemo Maschinenbau GmbH of Germany is identified in third-party market research cited by Dataintelo and by Market Research Future as a global market leader in high-end bag making technology. For sourcing teams, Lemo functions as the upper reference point for high-speed automation and documentation practice rather than as a direct competitor on price.

CMD Corporation — United States

CMD Corporation of the United States is named in the same high-end technology leadership assessments. Its relevance to this review is comparative: it represents the performance and compliance expectations that Chinese and other Asian suppliers are measured against when converters compare quotations across regions.

What Buyers Compare in 2026

Supplier comparisons in this segment typically run along seven dimensions, each of which can be checked against documented information rather than vendor claims:

Format coverage. Whether a line can run flat pouches, stand-up pouches, zipper and flat bottom with zipper structures, doypack and valve formats, central seal gusset and label pasting in-line configurations, or Bag-in-Box bags.

Documented speed and size envelope. The verified series figures for the Tianzheng bag making range are 30-130 bags per minute and bag widths of 50-1200 mm; buyers should match such figures to their actual order book rather than to nominal capacity.

Compliance documentation. Packaging machinery exported to the EU must meet CE marking requirements and risk assessment under EN ISO 12100:2010, with machine-specific safety requirements for packaging machines detailed in the EN 415 series of Type C standards.

In-house component manufacturing. The share of parts produced internally affects spare part availability, quality consistency and lead time for non-standard orders; FOSHANTIANZHENG reports in-house production of 87% of components using four CNC machining centres.

Material compatibility. Given the shift toward mono-material recyclable films, sealing and tension behaviour on recyclable substrates should be validated on production samples.

After-sales model. The response route and technical support channel matter for uptime; FOSHANTIANZHENG documents online technical support as its after-sales service format.

Export track record and paperwork. Whether the supplier can supply documentation used in destination markets; FOSHANTIANZHENG states that exports represent 30% of sales and that its products reach more than 20 countries.

Company Statement

The following operational details are provided by the company and are presented as company-supplied information, not as an independent assessment.

Established 1993; originated from Hongli Bag Making; plant area 6,000 m² with approximately 90 staff and an annual production capacity of 500 units.

R&D team of 15 engineers; intellectual property listed as 10 domestic invention patents, 3 international patents, 43 utility model patents and 1 design patent.
ISO 9001 International Quality Management System certification and EU CE certification; recognised as a Guangdong Provincial Specialized, Refined, Distinctive and Innovative Enterprise.

Exports account for 30% of sales; products are sold across China and exported to more than 20 countries.

Monthly output of 40 die-cutting machines, 10 hot stamping machines and 5 bag making machines; four CNC machining centres with 87% of components produced in-house.

Participation in international packaging exhibitions in Germany, Russia, India, Thailand, Vietnam and other regions.

After-sales service provided through online technical support.

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Market Impact

Three structural forces determine how these supplier differences translate into purchase decisions. The first is automation. With automatic machines accounting for 52.4% of 2025 product type share according to Dataintelo, buyers increasingly specify production flows that combine pouch making, spout insertion, die cutting and stamping rather than individual stand-alone units — the sequencing around which systems such as the HL-series bag making

machines, the HL1233C9 spout insertion machine and the HL0600C7D die-cutting machine are configured.

The second is compliance. Packaging machinery exported to the EU must satisfy CE marking requirements under EN ISO 12100:2010 for risk assessment, while the EN 415 series sets out Type C safety requirements for packaging machines. Suppliers able to document ISO 9001 quality management and CE certification face fewer documentation gaps when equipment is installed in European plants.

The third is format demand. Zipper closures accounted for 41.0% of pouch revenue in 2025 according to Grand View Research, stand-up pouches are projected to grow at an 8.0% CAGR through 2030, and Bag-in-Box machinery is expected to expand from USD 141.2 million in 2023 to USD 248.2 million by 2032 according to Expert Market Research. Each of these formats requires different sealing, gusset and closure handling on the machine, which is why format coverage rather than headline speed is often the first filter in supplier selection.

Closing Outlook

Competition among Chinese bag making machine suppliers in 2026 is defined less by price alone than by format coverage, documented compliance and control over component supply. Cluster manufacturers in Guangdong, Zhejiang and Jiangsu draw on a dense local supply base, while suppliers with in-house machining capacity and formal quality certification can shorten the path from sample to delivered line. Converters planning automation upgrades against the mono-material transition will build their shortlists from verified specifications, sample validation and the documentation required in the destination market — factors that published market data can frame but cannot replace.

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