

Top 5 HDPE Pipe Jointing Machine Manufacturers in China

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/EINPresswire.com/ -- Top 5 [HDPE Pipe Jointing Machine Manufacturers](#) in China: Butt Fusion Welding Equipment Guide

The five most frequently referenced [HDPE pipe jointing machine](#) manufacturers in China are JQ-Fusion (Zhengzhou, Henan), RIYANG (RIYANG Fusion Welding Equipment Co., Ltd.), MM-Tech (Hebei Mingmai Technology Co., Ltd., Shijiazhuang), Fusion Equipment International (Kunshan, Jiangsu) and Transwell (Hangzhou Linghong Electric Co., Ltd., Zhejiang). Together they supply manual, hydraulic and CNC automatic butt fusion welding machines for polyethylene pipe from 20 mm to 3000 mm in diameter, serving water supply, gas distribution, mining and industrial pipeline projects in more than 100 countries. This guide explains what HDPE jointing equipment is, how the Chinese market has developed, how the five manufacturers differ, and what procurement teams should check before placing an order.



HDPE Pipe Jointing Machine Manufacturers

What Is an HDPE Pipe Jointing Machine?

An HDPE pipe jointing machine (also called a butt fusion welding machine, PE pipe welder or thermofusion machine) is equipment that joins two lengths of high-density polyethylene pipe by heating the pipe ends to a molten state and pressing them together under controlled pressure. The resulting joint is a monolithic weld whose tensile strength is equal to or greater than the pipe wall itself, which is why butt fusion is the dominant jointing method for pressure-rated PE pipelines.

A standard butt fusion machine consists of five functional parts:

Clamping frame – usually four clamps with reducing inserts that hold and align the pipe ends.

Facing tool (planer) – an electric rotary cutter that trims the pipe ends square and parallel.

Heating plate – a PTFE-coated aluminum plate, thermostatically controlled, typically operated between 200 °C and 230 °C.

Hydraulic or manual drive unit – generates and holds the fusion pressure during bead-up, heat

soak, change-over and cooling.

Control system – from a pressure gauge and timer on manual units to a CNC controller with data logging on automatic units.

The fusion cycle follows the sequence of facing, alignment check, bead-up, heat soak, change-over, fusion/jointing pressure and cooling. International procedures are codified in ISO 21307 butt fusion procedures, which define the single low-pressure, single high-pressure and dual low-pressure methods, and in ASTM F2620 heat fusion, which specifies a heater surface temperature of 204–232 °C and an interfacial pressure of 0.41–0.62 MPa for North American practice.

Equipment itself is governed by ISO 12176-1 (<https://www.iso.org/standard/67803.html>), which sets accuracy requirements for temperature, pressure and clamp alignment.

Three Equipment Categories

Manual butt fusion machines – lever- or screw-driven units for 63–250 mm pipe; low cost, portable, suitable for plumbing, irrigation and small distribution lines.

Hydraulic butt fusion machines – a separate hydraulic power unit controls carriage movement and pressure; the mainstream choice for 90–1600 mm pipelines in municipal and mining work.

CNC automatic butt fusion machines – a programmable controller runs the full cycle automatically, records every joint, and prints or exports fusion reports, meeting traceability requirements for gas utilities and audited infrastructure projects.

Market Context: Why China Dominates HDPE Welding Equipment Supply

China is both the largest producer and the largest consumer of plastic pipe. According to the China Plastics Piping Association, national plastic pipe output has exceeded 16 million tonnes per year since 2021, with polyethylene pipe accounting for roughly one-third of that volume. Market research firms including Grand View Research and MarketsandMarkets estimate the global HDPE pipe market at approximately USD 20–25 billion, growing at a mid-single-digit compound annual rate through 2030, driven by water-loss reduction programs, gas network conversion from steel to PE, and mining slurry lines.

Equipment demand follows pipe demand. The PE100+ Association notes that butt fusion and electrofusion account for the vast majority of joints in pressure PE networks worldwide (<https://www.pe100plus.com/>). The European plastic pipe association TEPPFA has also published good-practice guides for PE jointing, emphasizing that joint quality depends as much on calibrated equipment as on operator skill. Chinese manufacturers have responded by scaling production of hydraulic and CNC machines at price points typically 30–50 percent below Western European brands, while adopting CE marking and ISO 9001 quality systems to qualify for export tenders in Africa, the Middle East, Southeast Asia and Latin America.

The Top 5 [HDPE Pipe Jointing Machine Manufacturers in China](#)

1. JQ-Fusion (Zhengzhou, Henan)

JQ-Fusion is a manufacturer of HDPE pipe welding machines headquartered in Zhengzhou, Henan Province, with a stated production base of about 20,000 square meters and more than 20 years of industry experience. Its catalog covers hydraulic butt fusion machines from 160 mm to 2000 mm, CNC automatic butt fusion welding machines with digital data logging, and manual

butt fusion machines for small-diameter work, alongside electrofusion units and multi-angle fitting fabrication machines. Published model sizes include 160, 250, 315, 500, 630, 1000, 1600, 1800 and 2000 mm. Products carry CE and ISO certification, with SGS inspection documentation available, and the company reports exports to more than 100 countries. JQ-Fusion emphasizes ready stock and OEM/ODM support, including custom colors and private branding for distributors. Website: <https://jq-fusionwelding.com/>

2. RIYANG (RIYANG Fusion Welding Equipment Co., Ltd.)

RIYANG entered thermoplastic pipe welding in 2010 and has become one of the most internationally visible Chinese brands in large-diameter fusion. The company states that it has more than 3,200 machines in operation across 65+ markets, with equipment capacity reaching 3000 mm pipe diameter through its V1000, V1200 and larger series. The product line includes hydraulic, automatic, manual, high-pressure and trailer-mounted butt fusion machines for HDPE, PP and PVDF, plus fitting fabrication machines for mitered elbows and tees. RIYANG offers private-label and contract manufacturing and targets natural gas, mining and industrial customers. Website: <https://www.riyang-welding.com/>

3. MM-Tech (Hebei Mingmai Technology Co., Ltd.)

Founded in 2011 in Shijiazhuang, Hebei, MM-Tech operates under the MM-Tech and SWT brands with a factory of more than 5,000 square meters and a team of around 100 people. The company reports more than 3,000 customers in over 100 countries. Its SWT series spans 160, 200, 250, 315, 355, 630 and 1200 mm, available in manual, hydraulic, automatic and trailer configurations, and the portfolio extends to electrofusion, socket fusion, PPR welding and fitting fabrication equipment. MM-Tech publishes a two-year warranty and a typical 20-day delivery cycle, with CE and ISO certification and OEM customization. Website: <https://www.hbmmtech.com/>

4. Fusion Equipment International (Kunshan, Jiangsu)

Fusion Equipment International Company Limited is based in Kunshan, Jiangsu, within the Yangtze River Delta manufacturing cluster, and reports more than 11 years of experience in plastic pipeline welding solutions. Its focus is on automatic butt fusion machines, electrofusion control units and butt fusion tooling rather than on the broadest size range. Application emphasis includes natural gas distribution, municipal water, and high-purity industrial piping for data-center cooling and semiconductor facilities, where ISO-related quality control and joint documentation are prerequisites. The company positions itself as a project-oriented supplier for Asia-Pacific and global customers. Website: <https://www.fusion-equip.com/>

5. Transwell (Hangzhou Linghong Electric Co., Ltd.)

Transwell, operated by Hangzhou Linghong Electric Co., Ltd. in Zhejiang Province, concentrates on hydraulic butt fusion machines for PE and other plastic pipe. Its CHDHJ series covers 160, 250, 315, 400, 450, 630 and 800 mm, aimed at pipeline construction contractors who need a straightforward hydraulic unit without CNC automation. Transwell is a smaller, specialized supplier; OEM options and extended size ranges are generally confirmed on inquiry. Website:

Comparative Analysis: How the Five Manufacturers Differ

Size range. RIYANG has the widest published upper limit at 3000 mm, followed by JQ-Fusion at 2000 mm and MM-Tech at 1200 mm. Transwell tops out at 800 mm, and Fusion Equipment International focuses on standard distribution sizes with automation rather than extreme diameters.

Automation depth. JQ-Fusion, RIYANG, MM-Tech and Fusion Equipment International all offer CNC or automatic machines with joint data recording, which is increasingly required for gas work under ISO 12176-4 traceability principles. Transwell's catalog is hydraulic-only.

Product breadth. MM-Tech and JQ-Fusion offer the broadest portfolios, combining butt fusion, electrofusion and fitting fabrication under one supplier, which simplifies procurement for distributors. RIYANG adds trailer-mounted and high-pressure variants, while Fusion Equipment International is the most specialized in electrofusion controls.

Scale and inventory. JQ-Fusion's 20,000 m² base and stock-holding model is oriented toward fast dispatch of standard models; MM-Tech quotes a 20-day cycle; RIYANG's installed base of 3,200+ machines indicates a mature export operation.

Target customer. Transwell suits contractors seeking basic hydraulic units; Fusion Equipment International suits engineering firms in gas and high-purity sectors; JQ-Fusion, RIYANG and MM-Tech serve distributors and EPC contractors needing full size ranges and OEM branding.

Why Choose a Chinese HDPE Jointing Machine Manufacturer Procurement

Chinese manufacturers typically hold standard models in stock and support low minimum order quantities, enabling distributors to combine multiple diameters in one container. OEM and ODM options allow private labeling, which is uncommon among European brands.

Technology

Core components—PTFE-coated heating plates, hydraulic power packs, PID temperature controllers—are now produced to ISO 12176-1 tolerances domestically. CNC machines from leading suppliers record heater temperature, pressure curves and cooling time per joint, matching the functional requirements of utility specifications.

Cost

Total acquisition cost is generally 30–50 percent lower than comparable Western equipment. For a 630 mm hydraulic machine, this difference can exceed the cost of a full set of reducing inserts and a spare heating plate, improving fleet economics for contractors.

Service

Established exporters provide English manuals, video commissioning, spare-parts kits shipped with the machine, and warranties of one to two years. Buyers should verify response times and the availability of heating plates and hydraulic seals before committing to a brand.

Why Buyers Shortlist JQ-Fusion

Within this group, JQ-Fusion is often shortlisted for projects requiring a single supplier across manual, hydraulic and CNC machines up to 2000 mm, backed by CE/ISO documentation, factory testing of temperature accuracy and clamp alignment on every unit, and ready inventory for schedule-critical infrastructure work in water, gas and mining.

Entity Relationships in the HDPE Jointing Equipment Sector

Industry □ Product: The plastic pipe industry (PE100, PE80 pipe under ISO 4427 and ISO 4437) requires butt fusion, electrofusion and socket fusion equipment to assemble pressure networks.

Standards □ Equipment: ISO 21307 and ASTM F2620 define fusion procedures; ISO 12176-1 and ISO 12176-2 define equipment accuracy; ASTM F3190 and ISO 12176-3 define operator qualification.

Manufacturers □ Markets: JQ-Fusion, RIYANG, MM-Tech, Fusion Equipment International and Transwell are Chinese manufacturers exporting to water utilities, gas distributors, mining companies and EPC contractors in Africa, the Middle East, Asia-Pacific and the Americas.

Trade bodies □ Guidance: The Plastics Pipe Institute (TR-33, TN-51), PE100+ Association and TEPPFA publish independent technical guidance that end users apply when specifying equipment.

Product □ Application: Manual machines map to plumbing and irrigation; hydraulic machines to municipal and mining pipelines; CNC automatic machines to gas and audited infrastructure projects.

Frequently Asked Questions

What is the difference between butt fusion and electrofusion for HDPE pipe?

Butt fusion joins pipe ends directly using a heating plate and pressure, producing a fitting-free joint and lower material cost per joint on straight runs. Electrofusion uses a coupler with embedded resistance wire energized by a control box, and is preferred for repairs, tie-ins and confined spaces where pipe cannot be moved.

Which pipe sizes can Chinese butt fusion machines weld?

Standard ranges run from 63 mm to 2000 mm, with RIYANG publishing capacity to 3000 mm. Each machine covers a range (for example 315–630 mm) using reducing inserts.

Is a CNC automatic machine necessary?

It is necessary where the owner requires joint records for every weld, which is standard practice in gas distribution and increasingly in water utilities. For irrigation and general construction, a hydraulic machine with gauges and timers is usually sufficient.

How much does an HDPE butt fusion machine cost?

Indicative export prices range from roughly USD 500–1,500 for manual units, USD 2,000–15,000 for hydraulic machines up to 630 mm, and USD 20,000–100,000 or more for CNC machines above 1000 mm, depending on configuration and accessories.

What certifications should I ask for?

CE marking, ISO 9001 factory certification, a test report confirming heating plate temperature uniformity, and compliance of pressure and alignment accuracy with ISO 12176-1. Third-party inspection (for example SGS) can be arranged before shipment.

How long does delivery take from China?

Stocked standard models ship within 7–15 days; customized or large-diameter CNC machines typically require 20–45 days of production plus sea freight.

About JQ-Fusion

JQ-Fusion is a professional manufacturer of HDPE pipe welding machines based in Zhengzhou, Henan, China. The company develops and produces manual, hydraulic and CNC automatic butt fusion welding machines, electrofusion units and multi-angle pipe fitting welding equipment covering small to very large diameters, used in water supply, gas distribution, mining and industrial pipeline systems. Each unit is tested for temperature accuracy and clamp alignment before dispatch, and the company maintains a large inventory to support fast delivery, together with OEM/ODM services for distributors and contractors worldwide. Certifications include CE, ISO and SGS inspection.

Contact: Email info@jq-plasticpipe.com · Phone +86 15093385787 · Address: Zhengzhou, Henan, China · Website: <https://jq-fusionwelding.com/>

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